

Architectural Bollards



Leda is the largest manufacturer and installer of bollards across Australia and offers the most comprehensive range of Architectural bollards available.

Leda Architectural bollards are stylish and diverse, and are manufactured in a range of materials.

You can specify Leda knowing you are guaranteed quality products that will complement your project. While the majority of Leda Architectural bollards are not designed for security applications, their main purpose is to prevent the ingress or egress of vehicles or to protect pedestrians from vehicles. Consequently, it is important to identify what type of vehicles are likely to be encountered in particular applications.



Introduction

While this handbook primarily displays the extensive range of models from which to choose we are also able to custom design or modify our extensive designs to suit the application or product.



These specially designed stainless steel bollards, manufactured for the entrance of the Westin Hotel in Sydney, required an extra special finish.

This bronze logo was developed for the Stockland Group for use on bollards installed at their various shopping centres.













Architectural Bollards

1300 780 450

Intro	1	
Architectural	. 8	
Stainless	12	
Aluminium	28	
Timber	32	
Pre-cast	35	
Steel	42	
Plastic	48	
Lighting	52	
Security	62	
Designing	63	
Impact Rating	g 65	
Installation	68	
Products	74	
Retractable	98	
HVM Bollards	99	
VAC Bollards	107	
Industrial	112	
Bollards	113	
Power	124	
Card Readers	128	
General	134	
Accessories	137	
Codes Index	144	

Architectural Bollards

Architectural Range > Installation

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Installing bollards in non-security applications is not as critical as what is required for security installations, there are however, some basic guidelines that should be followed.

IN-GROUND FIXED BOLLARDS

Concrete core drilling

Concrete core drilling is Leda's recommended method of bollard

installation, providing the concrete slab is deep enough to provide a secure installation. Core drilling also allows quick and economical retro-fitting of bollards on existing sites. Cable detectors and X-ray equipment can be used where there is risk of striking underground cables or pipes.

Preferred by architects and building contractors, core drilling allows bollards to be installed accurately, quickly and economically towards the end of the project, ensuring that they are in pristine condition and do not restrict access during the building works.

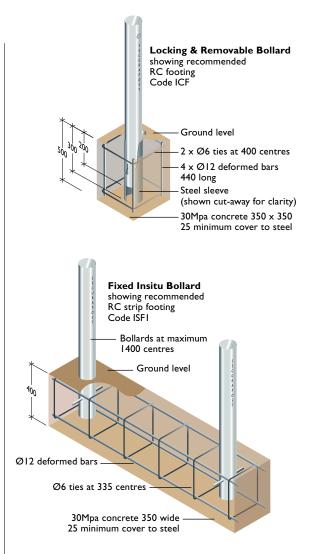
Locking and Removable bollards are easily inserted into the snug-fitting hole after core drilling, and the latch groove formed to accommodate Leda's patented locking mechanism. You do not have to use a steel sleeve

> **Fixed Insitu** bollards are epoxy glued into position after core drilling.While providing a permanent secure installation, damaged bollards can be removed and replaced (using a pipe wrench) without the need to dig up the concrete and disfigure the surface pavement.

Concrete footings

While reinforced concrete (RC) slabs are ideal for anchoring bollards in many applications, it may not always be possible, and reinforced concrete footings may be required.

While strip footings construction is a more expensive option than individual footings, it provides a more structurally sound solution and greater security.



Fixed Baseplate Bollards

Fixed baseplate bollards are fixed to the pavement surface using masonry or chemical anchors.

Baseplate fixed bollards do not offer the same protection from moving motor vehicles as those fixed in ground.

Unless otherwise specified, Leda baseplate bollards are manufactured using 8mm thick baseplates, drilled to accept Ø12mm masonry anchors.



Architectural Range > Installation

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Shallow Mount Fixed Bollards

When installing bollards on existing sites it may not always be possible to carry out civil works to lay the necessary concrete footings. This can be especially difficult when installing to existing high-profile sites. In many instances, excavation has to be manually dug around existing services which can be time consuming and expensive. On some sites, it may be impossible to obtain the required depth of footing required.

Leda has developed effective bollard anchoring methods for ease of installation on sites unable to accommodate standard depth footings.

Note: All footing designs should be subject to structural engineering certification.

Shallow Mount Bollard System

The Shallow Mount system allows installation of bollards in less than 200mm depth footings. The system is designed to cater for a range of vehicle impact loadings and is a cost-effective solution over conventional reinforced concrete footings.

> Shallow mount footings are dealt with in more detail on p70-72 in the Security section.

Suspended Slabs Bollard Installation

Where existing concrete slabs cannot be tampered with or baseplate bollards must be used, Leda's engineers have developed alternative anchoring systems to improve the impact performance of the bollards.

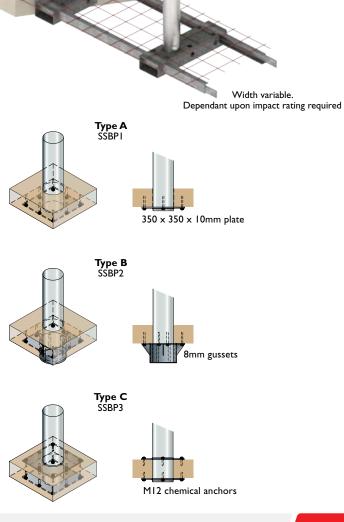
Type A. Large 10mm thick baseplate fitted to underside of the concrete slab.

Type B. This option allows the bollard to be embedded deeper with steel gussets supporting the underside of the baseplate.

Type C. Uses a sandwich panel approach which is very effective in distributing the load throughout the concrete slab.

While baseplate options shown are designed for 150NB pipe bollards, other diameters can be accommodated.











Leda manufactures two classic styles of stainless steel bollards – *Slimline* and *Regal* – in a array of sizes in either fixed or locking and removable. These aesthetically attractive bollards have, for many years, been the most widely used architectural bollards installed throughout Australia.

More recently, Leda's designers have developed the *Oval* range of bollards to complement the Slimline and Regal styles and provide architects and property developers with an alternative to a round profile.

Research conducted in the UK revealed that the narrowness of the oval bollard profile improved pedestrian traffic flow rates at shopping centres and sporting venues.

The Leda stainless steel range also includes an exciting selection of contemporary urban designs to suit various applications and projects.

Features

- Classic, clean smooth lines
- Range of sizes
- Linished or electropolished finish
- Choice of styles;
 - Fixed Insitu
 - Fixed Baseplate
 - Locking & Removable
 - Lighting (refer Lighting bollards)
 - Retractable (refer Retractable section).

Leda stainless steel bollards are normally manufactured from Grade 304 material. Grade 316 is available if specified, and is recommended for installations within 2 kilometres of the coast. Discolouration or 'tea staining' of stainless steel is often seen around coastal locations and can get progressively worse closer to the ocean, in higher temperatures or with exposure to wind. For these aggressive environmental conditions, Leda recommends electropolishing (pickling) as an alternative treatment and finish.

The electropolishing process involves immersing the finished stainless steel product in a nitric and hydrofluoride bath to pickle and passivate the metal surface and remove any contamination caused by the fabrication process.

While correct specifications and smoother surface finishes like electropolishing help minimise this staining, regular cleaning (2-3 times per year) of stainless steel surfaces is recommended.

Leda's Care and Maintenance of Stainless Steel Products provides a helpful guide to cleaning



procedures and methods, and can be downloaded from the Leda website.

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Oval

Many Slimline and Regal bollards are security rated, refer Impact Ratings Table on page 73.





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Breeze

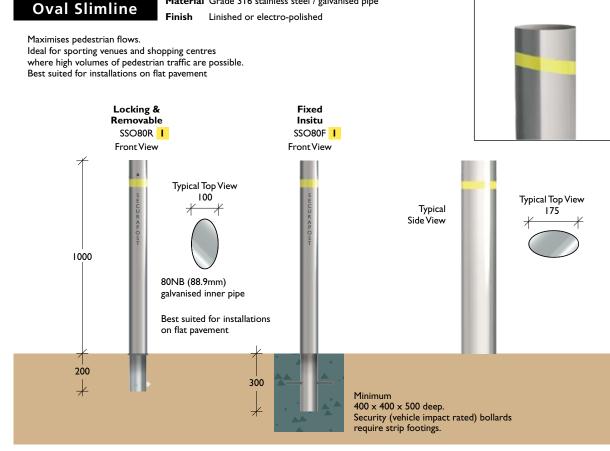


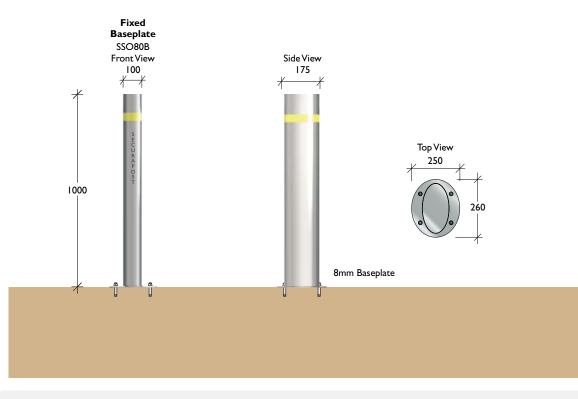
Product Range

Architectural Range > Stainless Steel

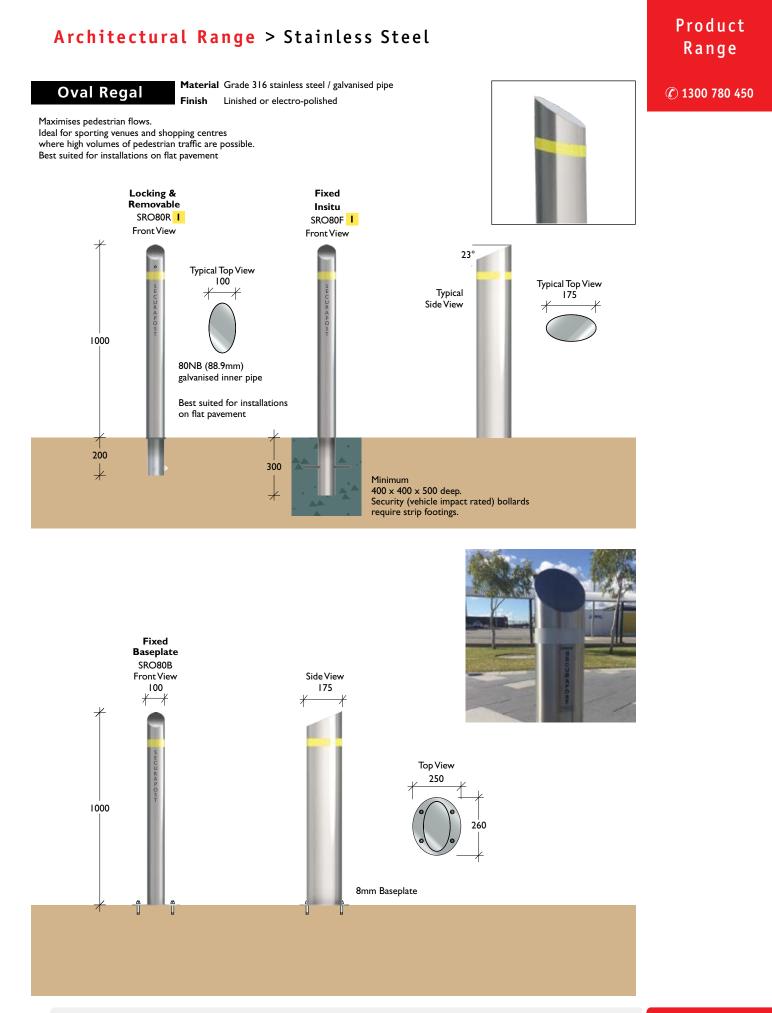
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Material Grade 316 stainless steel / galvanised pipe Finish Linished or electro-polished





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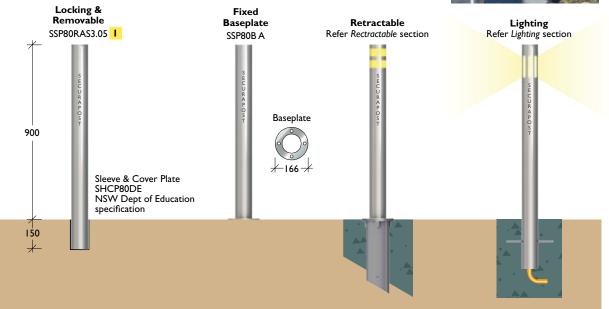


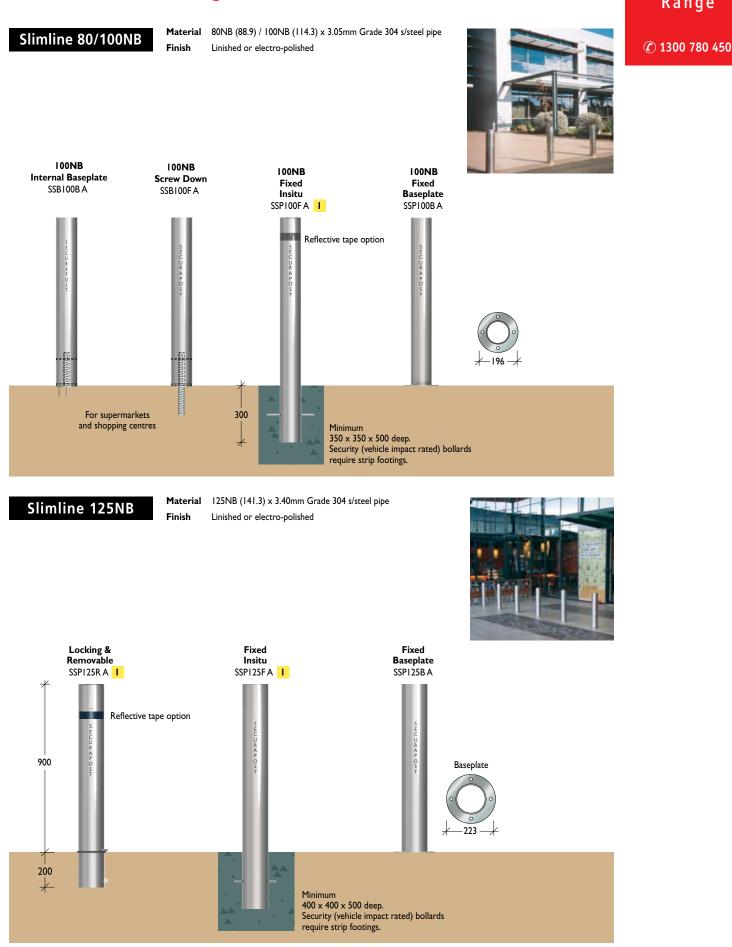
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Product Range

Architectural Range > Stainless Steel

Material 80NB (88.9) x 3.05 / 5.49 / 7.62mm Grade 304 stainless steel pipe Slimline 80NB Finish Linished or electro-polished 1300 780 450 Slimline bollards are the most popular and widely-used architectural bollards in Australia. Locking & Removable Fixed Insitu SSP80R A3.05 SSP80F A3.05 SSP80R B5.49 SSP80F B5.49 Internal Baseplate Screw-down SSP80R C7.62 SSP80F C7.62 SSB80B A SSB80F A 3.05 Top View Reflective tape Leda option Optional bronze motif with your crest or logo Unique installation requires a single M20 chemical anchor 900 Screw-down 150[']nom For supermarkets 200 and shopping centres 300 Minimum 350 x 350 x 500 deep. Security (vehicle impact rated) bollards require strip footings. +





Product Range

Product Range

Architectural Range > Stainless Steel

Fixed

Insitu

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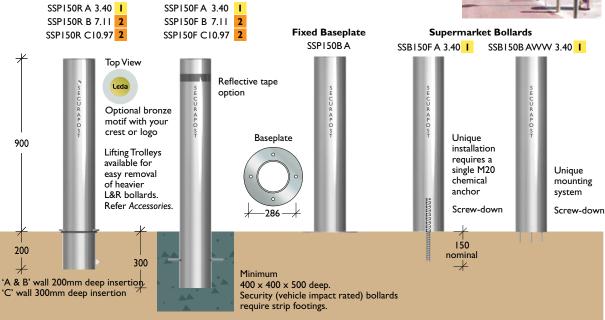
Slimline 150NB

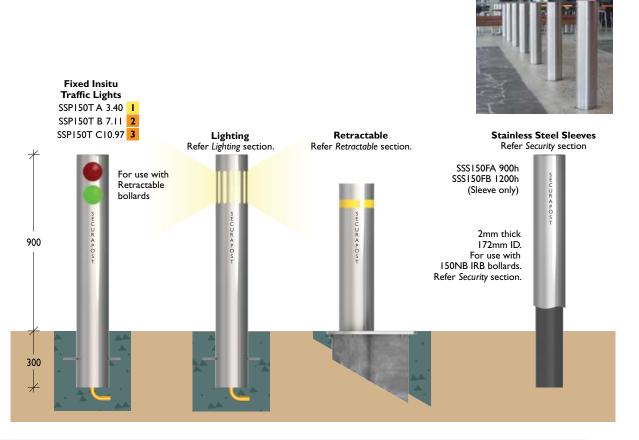
Locking &

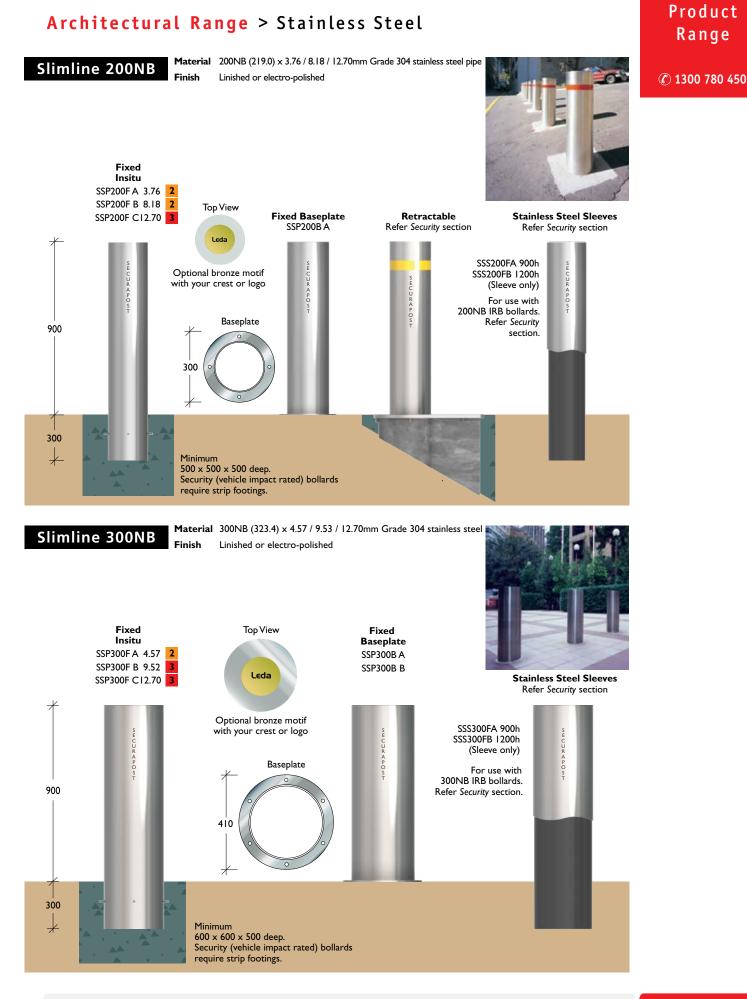
Removable

MaterialI50NB (168.3) x 3.40 / 7.11 / 10.97mm Grade 304 stainless steel pipeFinishLinished or electro-polished



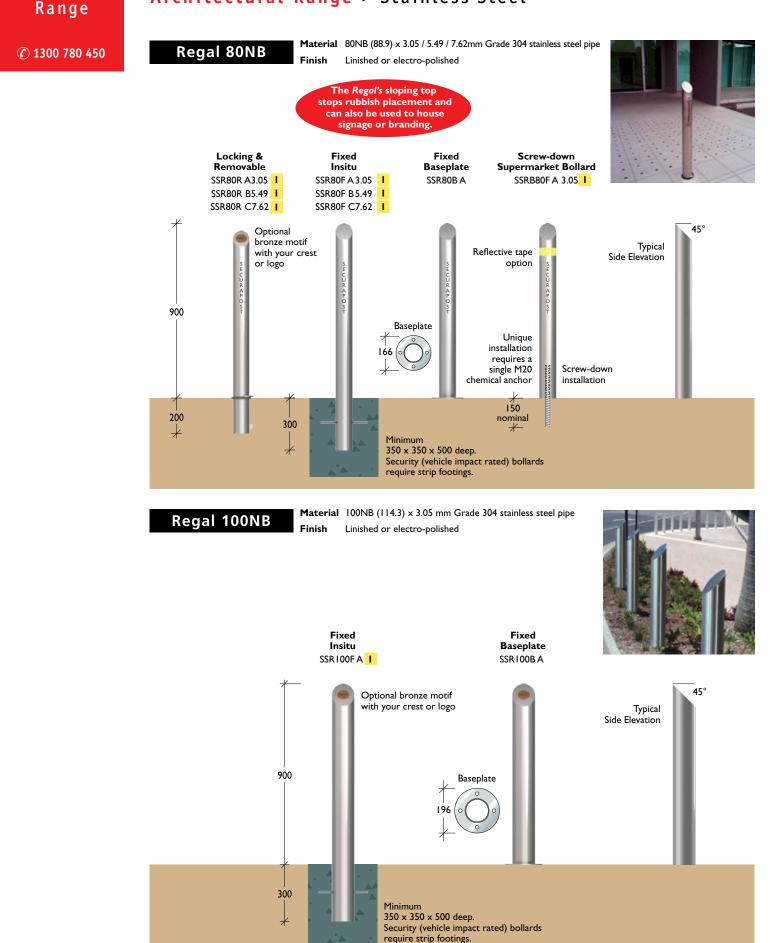






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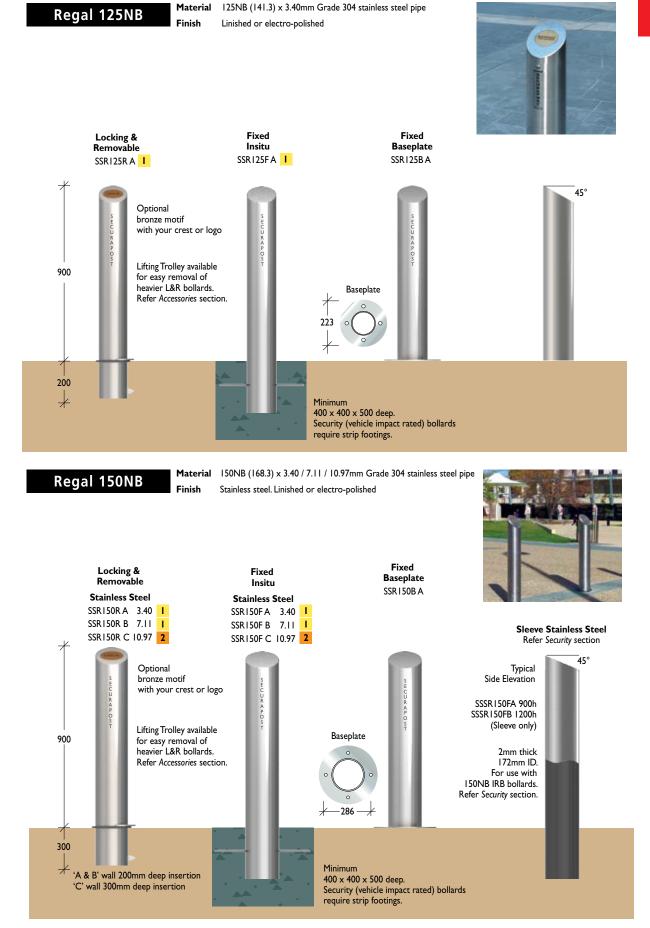




Product

Product Range

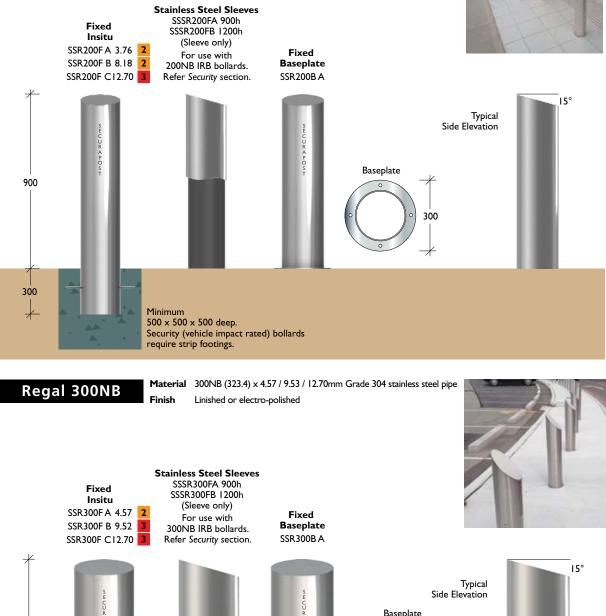


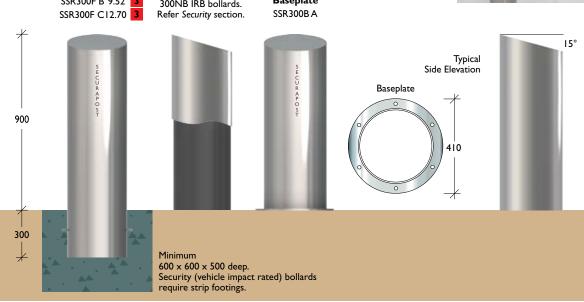


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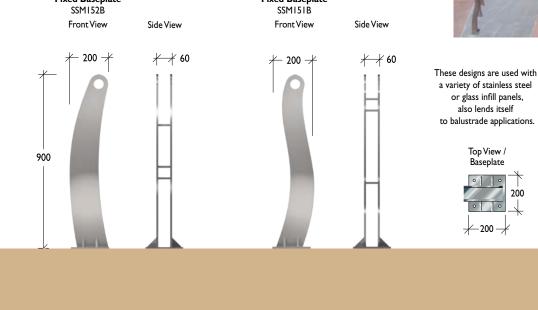






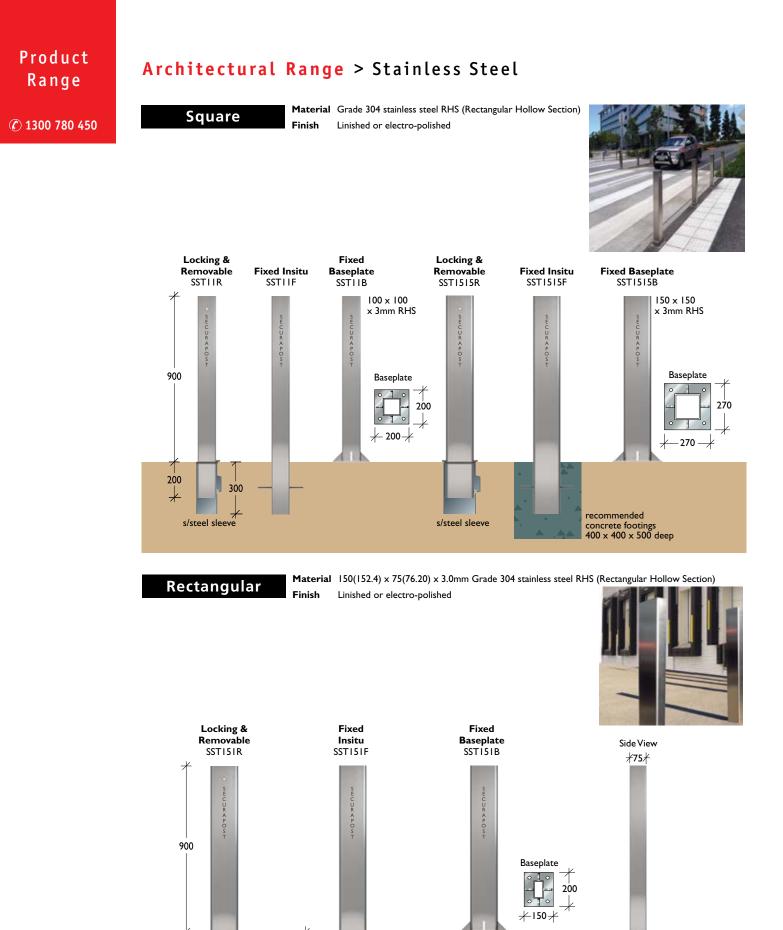
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Material 125NB (141.30mm) Grade 304 stainless steel plate BCC Finish 600 Grit linished Brisbane City Council's standard fixed bollard design Fixed Baseplate BCC01B Front View Top View 15 x 25 225 1000 slotted openings MI6 dome nuts supplied 85 / 95 Garnet blasted after polishing 2mm rebate for logo Material 12mm Grade 304 stainless steel plate Wave / Breeze Finish Linished or electro-polished **Fixed Baseplate Fixed Baseplate**



Product Range

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stainless steel sleeve

200

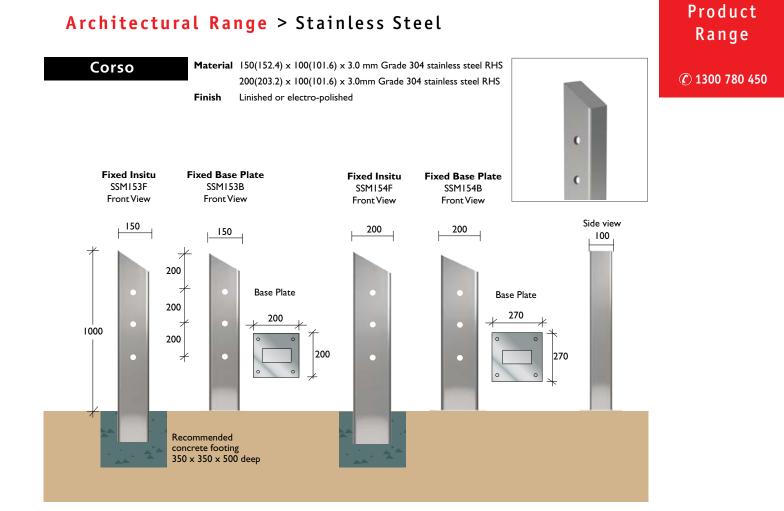
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300

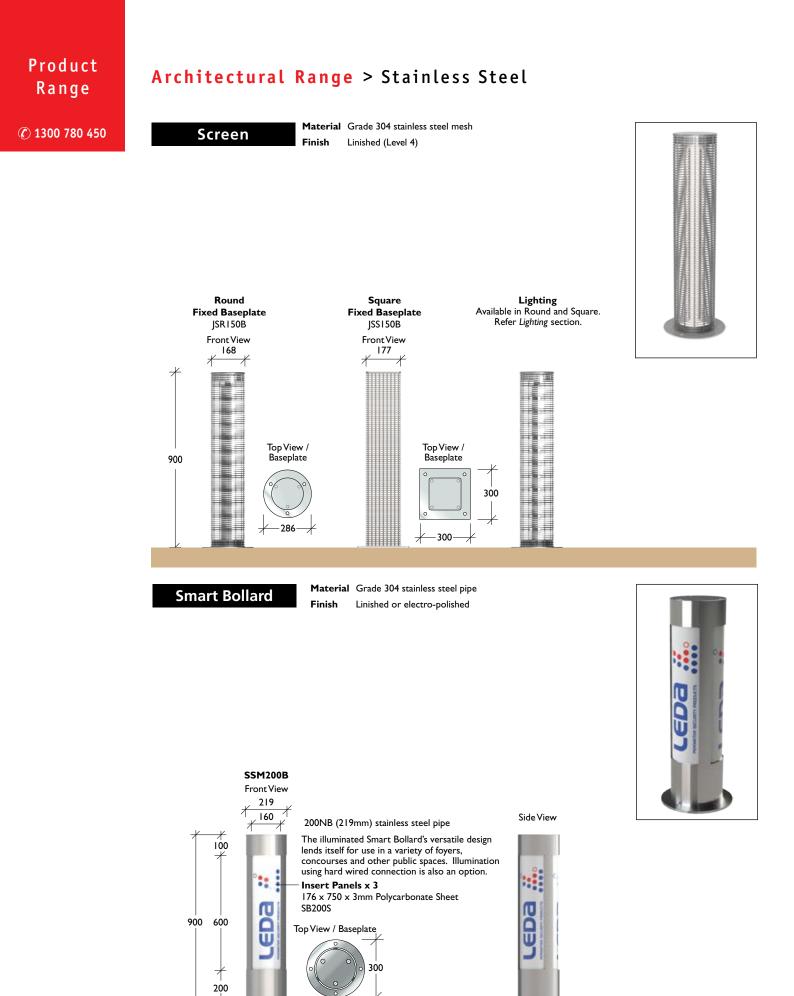
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recommended

concrete footing 350 x 350 x 500 deep



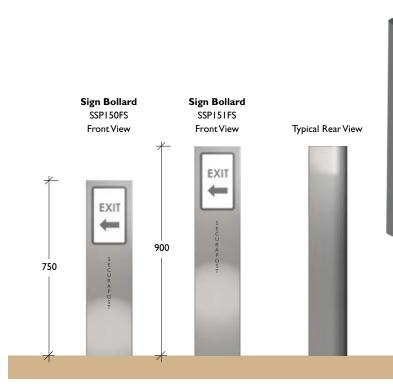




Sign Bollards

 Material
 I50NB (168.3) x 3.40mm Grade 304 stainless steel pipe

 Finish
 Linished or electro-polished



Product Range

1300 780 450



 Material
 Butt Bin. 90NB (101.6) x 2.11mm Grade 304 Stainless Steel Pipe

 Bollard. 150NB (168.3) x 3.40mm Grade 304 Stainless Steel Pipe

 Finish
 Linished or electro-polished





EXIT



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